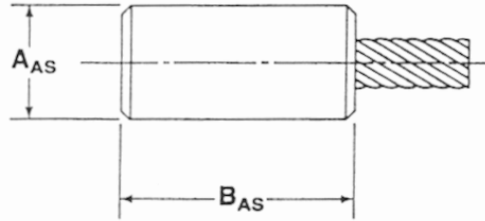


THE JAMES WALKER CO.

STEEL SWAGED BUTTON ENDINGS



		AFTER SWAGE DIMENSION		
ITEM NO.	ROPE DIA.	A _{AS}		B _{AS} APPROX.
SB-4	1/8	3/8	+ .010	5/8
SB-5	5/32	7/16		3/4
SB-6	3/16	1/2		7/8
SB-7	7/32	9/16	- .010	1
SB-8	1/4	5/8		1-1/8
SB-9	9/32	11/16		1-3/8
SB-10	5/16	3/4		1-1/2
SB-12	3/8	7/8	+ .020	1-3/4
SB-14	7/16	1		2
SB-16	1/2	1-1/8		2-3/8
SB-18	9/16	1-1/4		2-5/8
SB-20	5/8	1-3/8	- .020	2-7/8
SB-24	3/4	1-1/2		3-1/2
SB-28	7/8	1-3/4		4-1/8
SB-32	1	2		4-3/4
SB-36	1-1/8	2-1/4	+ .030	5-1/4
SB-40	1-1/4	2-1/2		5-7/8
SB-44	1-3/8	2-3/4		6-1/2
SB-48	1-1/2	3		7-1/8

ALL FITTINGS ARE MACHINED FROM STEEL SPECIALLY SELECTED FOR SWAGING AND PRESSING. STAINLESS STEEL AVAILABLE UPON REQUEST.

SPECIAL MACHINING IF REQUIRED

NOTE: FOR DEVELOPING 100% BUTTON STRENGTH, WE RECOMMEND ATTACHING TO IWRC WIRE ROPE.

THIS STANDARD SLEEVE CAN ALSO BE ATTACHED AT ANY POINT IN THE ASSEMBLY AS WELL AS AT THE END.

WARNING: DO NOT EXCEED RATED CAPACITIES